

# LIQUIDATION

## FINAL PLANT CLEARANCE

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**FINAL SALE OF:**  
**ATLAS TOOL INC.**  
29880 Groesbeck Hwy.  
Roseville, MI 48066 USA  
(Suburb of Detroit, MI)

- Tool & Die Support
- Tryout Presses to 2,500 Ton x 232"
- CNC 5 Axis Bridge Mills

- Tooling & Support
- CMM
- Cranes to 15T
- P&W Wolverines
- Scrap Opportunity

**PERSONNEL AVAILABLE TO SHIP MOST SMALL ITEMS • FIRST COME, FIRST SERVE**

**INSPECTION MONDAY-FRIDAY • BY APPOINTMENT ONLY • CALL 313-499-6490**



Pratt & Whitney 5-Axis Bridge Type CNC Vertical Mill (2 Available)



Pratt & Whitney Wolverine CNC Vertical Mill (7 Available)



2000 Ton Clearing Model F4-2000-180 (2 Available)



2200 Ton Erfurt SSDC Press, 162" x 120" Rolling Bolster

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Ph: 313-499-6490 • Fax: 313-839-9600  
20501 Hoover St. • Detroit, MI 48205  
AMGrouponline.com  
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2500 Ton Clearing SSSC Press  
Model F2-2500-232



2400 Ton Hamilton Model 2208  
SSSC Press



1375 Ton Erfurt SSSC Press,  
162" x 120" Rolling Bolster



1000 Ton Bliss Four Point  
SSSC Press



850 Ton Clearing SSSC Press  
Model F4-850-200



500 Ton Schuler SSSC  
Model P4E2S9400



700 Ton Schuler SSSC, P.A.S.  
40,000 lbs x 72" Coil Feed Line



1950 Ton Clearing D4-1250-180 SSSC  
(Double Action)

## STRAIGHT SIDE DOUBLE CRANK PRESSES

**2500 Ton Clearing Model F2-2500-232 SSSC Press**, 16" stroke, 81" SH, 14" Adj, 400 Ton Cushions, 63" Wide Windows, 120" x 64" Rolling Bolster, Brake Monitor, Air Clutch & Brake, Air Counterbalances. Still Under Power for Ease of Inspection.

**2400 Ton Hamilton Model 2208 SSSC Press**, 20" Str, 6" Adj, 78" SH, 415 Ton Cushion Cap, 220" x 100" Rolling Bolster, Load and Brake Monitors, Air Clutch & Brake, Air Cushions, Under Power for Ease of Inspection.

**2200 Ton Erfurt SSSC Press**, 25" Str, 64" SH, 17" Adj, 480 Ton Cushion, 40" Windows, 120" x 162" Rolling Bolster, Load and Brake Monitors, Air Clutch & Brake, Air Counter Balances, Under Power for Ease of Inspection.

**2000 Ton Clearing Model F4-2000—180**, (2) Available, 40" STR, 69"SH, 30" Adj, 600 Ton Cushions, 120" x 180" Rolling Bolster, Brake Monitor, Air Clutch & Brake, Air Counter Balances, Under Power for Ease of Inspection (2) Available Identical.

**1375 Erfurt SSSC Press**, 24" Str, 65" SH, 20" Adj, 275 Ton Cushion, 40" Widows, 120" x 162" Rolling Bolster, Brake Monitor, Air Clutch & Brake, Air Counter Balances, Under Power for Ease of Inspection.

**1000 Ton Bliss Four Point SSSC Press**, 136" Str, 63" SH, 14" Adj, 300 Ton Cushion , 124" x 209" Rolling Bolster, Wintress Brake & Clutch Monitor, Air Clutch & Brake, Air Counter Balances, Under Power for Ease of Inspection.

**850 Ton Clearing Model F4-850-200 SSSC**, 36" Str, 61" SH, 20" Adj, 150 Ton Cushion , 120" x 201" Rolling Bolster, Brake Monitor, Air Clutch & Brake, Air Counter Balances, Under Power for Ease of Inspection.

**500 Ton Schuler Model P4E2S9400 SSSC**, 25" Str, 65" SH, 10" Adj, 96" x 141" Rolling Bolster, Air Clutch & Brake, Load Analyzer, Air Counter Balances, Under Power for Ease of Inspection.

## COIL FEED PRESS LINE

**700 Ton Schuler Straight Side Double Crank Four Point Press**, 5" Str, 65" SH, 13" Adj, 63" Wide Windows, 100" x 199" Rolling Bolster, Brake Monitor, Load Analyzer, Air Clutch & Brake, Air Counterbalances, with P.A.S. Coil Feed Line. Model 880, 72" Wide x .080" Thick x 40,000 Lbs., Coil Reel, Straightener and Feeder. Under Power for Ease of Inspection.

## DOUBLE ACTION STRAIGHT SIDE PRESSES

**1950 ton Clearing D4-1250-180 SSSC double action**, 1250/750, 37"/26" Str, 75/68" SH, 24/24" Adj, 207 Tons Cushions, 108" x 204" Rolling Bolster, Brake Monitor, Air Clutch & Brake, Air Counterbalances.

## 5 AXIS BRIDGE TYPE CNC VERTICAL MILLING MACHINES

**Pratt & Whitney 5-Axis Bridge Type CNC Vertical Milling Machine**, S/N 1931-0101. 63" Max Height Under Spindle, (1) Straight Head (1) 5-Axis Head, (1) Right Angle Heavy Duty Head, (1) Right Angle Long Reach Head, 102" Between Columns, 100" x 192" Table Size, 2,000 RPM Spindle, 79 IPM Feed Rate. Vickers A2100 CNC Retrofit Controller, Chip Conveyor, (C-21) Under Power for Ease of Inspection.

**Pratt & Whitney 5 Axis Bridge Type CNC Vertical Mmilling Machine**, S/N 1931-0103, 66.5" Max Height Under Spindle, (1) Straight Head (1) 5-Axis Head (1) Straight Heavy Duty Head (1) Long Reach Right Angle Head, 2000 RPM Spindle, 79" IPM Feed Rate, 126" between Columns, 100" x 192" Table Size, Vickers A2100 CNC Retrofit Control, Chip Conveyor, (C-19) Under Power for Ease of Inspection.

## CNC VERTICAL MILLING MACHINES

**Pratt & Whitney Wolverine CNC Vertical Milling Machine**, S/N 1970-0562, 41.5" Max Height Under Spindle, 1,800 RPM Spindle, 71" IPM Feed Rate, 79" 71" x 119" Table Area, Vickers Retrofit CNC Controller, Chip Conveyor, In Plant Under Power (B-15).

**Pratt & Whitney Wolverine CNC Vertical Milling Machine**, S/N 1973-0114, 49" Max Height Under Spindle, 1,800 RPM Spindle, 71" IPM Feed Rate, 79" x 120" Table Area, Vickers Retrofit CNC Controller, Chip Conveyor, Under Power, (C-18).

**Pratt & Whitney Wolverine CNC Vertical Milling Machine**, S/N 94, 48.5" Max Height Under Spindle, 1,800 RPM Spindle, 71" IPM Feed Rate, 46" x 121" Table Area, Vickers Retrofit CNC Controller, Chip Conveyor, Under Power (C-17).

**Pratt & Whitney Wolverine CNC Vertical Milling Machine**, S/N-1973-0-103, 49.5" Max Height Under Spindle, 1,800 RPM Spindle, 71" IPM Feed Rate, 78" x 119" Table Area, Vickers Retrofit CNC Controller, Chip Conveyor, Under Power (C-16).

**Pratt & Whitney Wolverine CNC Vertical Milling Machine**, S/N 170-397, 41.5" Max Height Under Spindle, 1,800 RPM Spindle ,71" IPM Feed Rate, 59" x 117" Table Area, Vickers Retrofit CNC Controller, Chip Conveyor, Under Power, (C-13).



157" x 120" T-Slotted Rolling Bolster



10' Arm, Carlton Radial Arm Drill, 10' x 26" Column



Styrofoam Reclamation System



Brown & Sharpe CMM



KC Robotic Material Handling Robots (2 Available)



Pair of Risers & Riser Plates



15 Ton R-M Overhead Crane 30' Width



15 Ton R-M Overhead Crane 30' Width

**Pratt & Whitney Wolverine CNC Vertical Milling Machine, S/N 19740111, Power Feed Headstock, 60" x 120" T-Slotted Table, Spindle Made for Styrofoam with Suction through Spindle for Less Mess, 60" x 113" T-Slotted Sub Table, Vickers Retrofit 3 Axis, CNC Controller, Under Power.**

**Pratt & Whitney Wolverine CNC Vertical Milling Machine, S/N 19740102, Power Feed Headstock, Retrofit 3 Axis CNC Controller, Spindle was Made for Styrofoam with Suction for No Mess Collection, 94" X 158" T-Slot Table, Under Power.**

### ROLLING BOLSTER PLATE (SPARE)

157" x 120" T-Slotted Rolling Bolster.

### RADIAL ARM DRILL

10' Arm Carlton Radial Arm Drill, 10' X 26" Column, S/N 2157, 10-1,000 RPM Variable Speed Spindle, 8' Spindle To Base, 10' Semi Circle T-Slotted Steel Base, 20" Spindle Travel, Power Elevation, Coolant System, Under Power.

### STYROFOAM RECLAMATION SYSTEM

Custom Designed & Fabricated Foam Reclaim Unit, Full Bag Type Dust or Foam Collector with Motor and Controls, Hopper, Blowers, Motors and Controls, Under Power, Used In Pattern Shop, Will Save Space In Your Dumpster. Will Melt Down the Debris into a Size of a 5 Gallon Bucket. Great for a Pattern Shop. Not a Large Foot Print.

### CMM

Brown & Sharpe Model Validator, Side Mounted Cantilever Arm Type Coordinate Measuring Machine, S/N 583-3000-0989-140, 6' x 20' Steel Inspection Table Top, 72" Under Arm, Renishaw Probe # Ph10t Head, Controller, Computer, Renishaw Accessories, with Misc. Tooling.

72" X 144" Pink Solid Granite Surface Plate, 24" Thick Solid Stone Granite. Stand and Legs.

### LOT OF MISC TOOLING

Chuck Jaws lot 1301,03,04, 1306, One Lot, One Price. Make Offers.

Holders Various Lots, 1339,1340, One Lot, One Price. Make Offers.

Various Tool Holders Some #50 Taper, Lots 1446, 48, 49, 1452, 58, 59,1462, 63, 65 Make Offers.

Various Spindle Nose Pieces, 6" & 4" Sizes, lots 1468, 69, 72, 73, 74, 75, 76, 77, 79, 80, 82, 84, 88, Make Offer for the Entire Lot.

### ROBOTIC ARMS

(2) KC Robotic Material Handling Robots, S/N 803212 & R-903305, No Controls, Arms and Base, Make Offer Lot 2413 & 2415.

### RISERS

Pair of Risers, 22' x 106" L x 36" H, Riser Plates, 16.5" x 200", Lot 2436.

(2) 72" x 66" x 4" High Plates, 4,920 Lbs. each, Lot 24444.

44" x 99-1/2" x 22" High Plate & 53" x 92" x 2-1/2" High, Lot Make Offers, Lot 2472.

### OVERHEAD CRANES

(2) 15 Ton R-M Overhead Cranes, Pendant Controlled. 30' Width. (Top Rails Can Be Purchased First Come First Serve). Approx 30' of Runway Length Still Under Power for Ease of Inspection.

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Detroit, MI 48205

## **ONGOING LIQUIDATION OF ATLAS TOOL**

### **SHOP SUPPORT EQUIPMENT**

- (2) ITS Computer Metal Enclosures for Shop Area, 16.5" X 200", Portable On Wheels. Lot 2648.
- (5) Stock Roller Feed Stands, Lot 2729. One Lot One Money.
- Misc. Benches, Wood, Metal, Lot 2881 One Lot One Money.
- Krautkramer Branson, Micro Dur Hardness Tester, Mic-1, S/N 29704-4216, In Shock Resistance Case with Probe, and Adapters. Lot 4001.
- (3) Portable Shop Vacs, Lot 74.
- (2) Dayton Industrial Shop Vacs, Lot 78.
- Gillis 5,500 Lbs, Capacity Hyd Pallet Jack, Lot 89.
- Pneumatic Driver Guns, Lot 174.
- Sanding Paper, Belts, and Scotchbrite Pads, 1 Box, Lot 194.
- Various Sizes Cut Off Wheels, Lot 195.
- Various Shelving, Metal and Wood throughout Shop Areas, Lot 223.
- Associated Qwik Start 425 Battery Booster Pack, Schumacher 6 Amp Speed Charge, Timing Light and Heat Gun In Box, Lot 250.
- (2) Retractable Hose Reels 254.
- Nordtrafo Ab 1.8 Kva Transformer, Lot 405.

Please keep AMG in mind for any future  
Liquidations, Auctions, Appraisals.  
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